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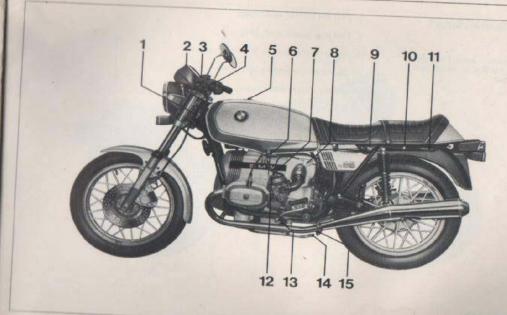
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Where is everything?

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- 1. Steering lock [24]
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- 3. Ignition/light switch [12, 14]
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- 5. Fuel tank filler cap [16]
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- 7. Engine number
- 8. Cold-start (choke) lever [21]
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- 10. Helmet holder [24]
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- 14. Side stand [23]
- 15. Center stand [23]



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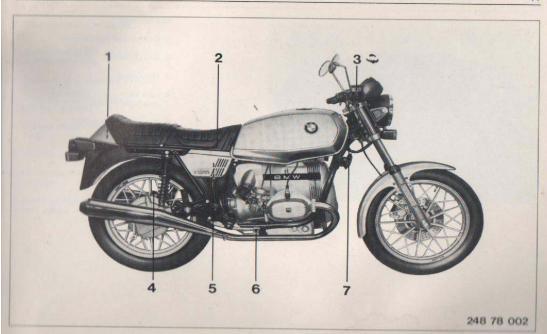
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Where is everything?

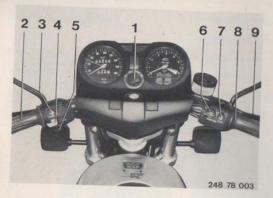
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[] = page number on which item is described

- 1. First aid kit [18] in dualseat
- 2. Tool box (under seat) [51]
- 3. Brake fluid reservoir for disc brake
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- 7. Frame number



12

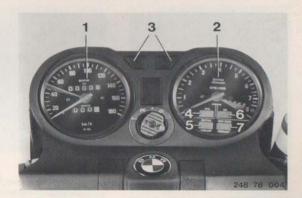


The controls

- 1. Ignition and light switch
- 2. Clutch lever
- 3. Horn push
- Low beam (dip) switch and headlight flasher
- 5. Turn indicator switch
- 6. Kill switch
- 7. Starter push button
- 8. Throttle twistgrip
- 9. Front brake lever

The instruments and telltale lamps

- 1. Speedometer with distance and trip recorders
- 2. Tachometer (revolution counter)
- 3. Turn indicator repeaters, left/right (green)
- 4. Battery charge telltale lamp (red)
- 6. Neutral indicator (green)
- 6. Oil pressure warning lamp (orange)
- 7. Headlight high beam telltale lamp (blue)



14



- The switch and its key positions.
 Fig. 5

 1 = "0" position key can be removed 2 = Parking light key can be removed 3 = Ignition and all electrical circuits switched on (battery charge telltale and oil pressure warning lamp should be illuminated, high beam and neutral indicating telltales operational)

 4. Switched on including parking
- Switched on, including parking light
- Switched on, including low or high beam headlight and parking



Left handlebar controls Fig. 6

- 1 = Horn push
- press to sound horn
- 2 = Low beam (dip) switch

 moved up: high beam

 center: low (dipped)
 beam

- moved down: headlight flasher Switch returns to center position automatically after use

3 = Turn indicator switch

'L' position: left flashing turn indicators operate 'O' position: off 'R' position: right flashing turn indicators operate



248 78 007

Right handlebar controls. Fig. 7

1 = Ignition kill switch
- push switch up or down ('OFF') to
switch off the engine immediately in an emergency

Important

Engine can only be started in central ('RUN') position of switch; ignition and starter circuits are both interrupted in the two 'OFF' positions.



The switch and its key positions. Fig. 5

- 1 = "0" position key can be removed 2 = Parking light key can be removed
- 3 = Ignition and all electrical circuits switched on (battery charge telltale and oil pressure warning lamp should be illuminated, high beam and neutral indicating telltales operational)
- Switched on, including parking light
- Switched on, including low or high beam headlight and parking



6

Left handlebar controls Fig. 6

- 1 = Horn push
 - press to sound horn

2 = Low beam (dip) switch

- moved up: high beam
- center: low (dipped) beam
- moved down: headlight flasher

Switch returns to center position automatically after use

3 = Turn indicator switch

'L' position: left flashing turn indicators operate 'O' position: off 'R' position: right flashing turn indicators operate

248 78 007

Right handlebar controls. Fig. 7

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 push switch up or down ('OFF') to switch off the engine immediately in an emergency

Important

Engine can only be started in centra ('RUN') position of switch; ignition and starter circuits are both interrupted in the two 'OFF' positions.

Checking the lights
After starting the engine, check that
the lights are working by holding the
hand closs in front of the glass:

hand close in front of the glass:

Parking light

High beam headlight

Low beam headlight

As a safety precaution leave the
dipped beam headlight on during the
day, so that other road users can
identify your machine more easily.

Checking rear and brake lights Check the brake light wherever the rear light is checked. The brake light should some on when the brake pedal is depressed or the hand (front) brake lever pulled.

Checking turn indicators
Turn indicator bulbs are exposed to
severe loads in operation. A defective severe loads in operation. A defective turn indicator can have serious consequences, particularly when turning across oncoming traffic. You should therefore check the turn indicators regularly.

If the turn indicator repeater telltale falls to operate, this indicates a blown

bulb.

It is good practice always to carry a spare bulb (12 V, 21 W).

Before starting

Safety checks

Tire treads

Even if national legislation permits tire treads only 1 mm (0.04 in) deep, as in some countries, the tires of a fast single-track vehicle like your BMW motorcycle should never have a tread depth less than 2 mm (0.08 in) for maximum safety at up to app. 130 km/h (81 mile/h) or 3 mm (0.12 in) at higher speeds.

Tire pressures

The tire pressures specified by the manufacturer ensure optimum performance, roadholding and tire life. For this reason, check pressures once a week and correct if necessary. The tire pressures are shown on pages 87 and 98, and also on an adhesive label on the rear mudwing, below the seat.

Engine oil level

Check regularly, after the engine has been stopped for some time. The oil should be between the two marks on the dipstick.



10

It should never be allowed to fall below the minimum mark. Adding oil beyond the maximum mark is pointless and can even prove harmful. To check oil level, remove the dipstick and push it back; do not screw it in. Fig. 10

Max. oil consumption: 0.1 liter/100 km (app. 350 miles/lmp. pint, 560 miles/US quart).

Change to another grade of oil only when the engine oil is changed completely, including filter element renewal.

The design of our engines makes it unnecessary to use any additives in thoil, provided that a high-grade lubricatin oil of reputable make is employed. This applies also to the gearbox, final drive and telescopic forks.

Fuel tank

The tank holds 22 liters (4.8 Imp. gal, 5.8 US gal) of which app. 21 (0.4 Imp. gal, 0.5 US gal) form a reserve supply. The tank filler cap has been recessed safety reasons. The screw cap can be opened by means of the folding loop handle.

After the running-in period, you can us the trip mileage recorder several times determine how far you can ride on average with a full tank before switchin to reserve. This will avoid the embarrassment of running out of fuel.

For reliable operation, use brand-name fuel (either Super/Premium or regular grade depending on motorcycle model) with a minimum octane number as show on pages 88 and 98. No upper-cylinder or other fuel additives are needed.



247 76 17

filder's clothing

Halmet, leather and rainproof suits
The heimet should comply with the test
tentiards imposed by law, and should
in well enough to avoid fatigue even on
a lang journey.

If the face shield is scratched, your dash will be affected. Renew a statistical face shield without delay. It is used practice to carry a spare face shield along. Fig. 14

For any journeys longer than just 'round the block', you should make a habit of wearing a leather or all-purpose suit. This should provide full wind protection but still 'breathe', that is to say admit air to keep you cool. Gloves, a 'kidney belt' and leather boots are other essential items of equipment for the serious rider. Remember that leathers and many all-purpose riding suits are not rainproof.

We therefore recommend you to carry a roll-up rain suit which is genuinely waterproof, rain gloves and waterproof overshoes

Anyone who catches a cold from riding a motorcycle has only himself to blame!

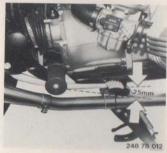
Technical modifications
Before you attempt any technical
modifications or install a different size
or type of tire, please study the factory's
recommendations on the adhesive label
under the dual seat and in these
instructions. If necessary, consult your
BMW service station for advice on the
practical value, legality and desirability
(addording to BMW factory
recommendations) of the intended
modification.



11

Front brake - checking Handbrake lever play is a fixed value for design reasons and cannot be adjusted. Fig. 11

Any sudden change in handbrake lever play indicates a fault in the hydraulic system – see pages 66–68.



12

Foot brake – checking
The foot brake should not have more than 25 mm (1 in) of travel (see Fig. 12). If necessary, correct by turning the wing nut on the linkage (see page 67).



13

Spring struts – checking
Do not forget to examine the two rear suspension unit preload adjusters; are both levers in the same position (see page 15)?

First aid kit

Your machine has a first aid kit stowed under the dualseat, in a compartment in the back.

Check that the contents are complete and still in good condition from time to time (they are subject to ageing).



Harting a cold engine
Fines the choke fully down (see
Fig. 17). Keep the twistgrip closed and
Heas the starter button. If necessary,
Heas the starter button. If necessary,
Heas the starter button. When the engine
Harting with back the choke as tunning, push back the choke as some as it begins to run unevenly. To the away with the engine still cold, alim the choke to mid-position (step). merating temperature

the net use the choke. Open the territorin to max. 1/2 and press starter



18

Telltale lamps

Telltale lamps
When the engine is running, the oil pressure warning light 1 (orange) and battery charge telltale 2 (red) in the combined instrument cluster should go out above a fast idling speed.

Size 18 if the oil pressure warning lamp. Fig. 18. If the oil pressure warning lamp comes on when you are riding the machine, pull the clutch lever immediately and switch off the ignition. Check engine oil level: if it is adequate, consult a BMW service

If the battery charge telltale lamp comes on while riding, take the machine to a BMW service station as soon as possible, or else the battery will go flat.

Starting, riding and parking

Center stand

Hold the left handlebar grip with your left hand and the grab handle below the seat with your right hand. Push the motorcycle forwards to drop it from the stand.

Fuel pet cock
Open the fuel pet cock (for positions, see page 15).



Ignition/light switch

Turn the key fully clockwise to the 1st position (no lights on). Fig. 15. When the ignition is switched on, the green, red and orange telltale lamps should be illuminated.
If the green lamp fails to come on, shift to neutral.



Kill switch Move the red kill switch on the right handlebar to "RUN". Fig. 16

22

Selecting neutral with machine at a standstill

Press the pedal down repeatedly with the toes of the left foot until the final position is reached. Then raise the pedal once (See Fig. 19) to obtain neutral. The green neutral indicator lamp should come on.

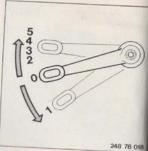
Selecting neutral with the engine

running It is easier to engage neutral while the engine is still running. If necessary, allow the clutch to slip slightly.

To prevent damage to the starter gear or flywheel gear ring, do not restart the engine until it has entirely ceased to

To ride away from a standstill, declutch by pulling the lever and press the gear shift pedal down once. The green neutral indicator lamp will go out. Open the throttle slightly and at the same time release the clutch lever gradually and smoothly. You can gradually and smoothly. You can become accustomed to the clutch take-up point by engaging first gear and letting the machine move away without opening the throttle. To shift to a higher gear (2nd, 3rd, 4th

and 5th), release the throttle, declutch and pull the gear shift pedal up to engage the next higher ratio. Then accelerate again as necessary and engage the clutch smoothly. You can detect whether the goardow is 4th or detect whether the gearbox is in 4th or 5th by applying upward pressure to the pedal with your toe (do not operate the clutch). If the pedal can be moved, the gearbox is in 5th; if not, in 4th.



19

To shift down to a lower ratio, release the throttle, declutch and press the gear she pedal down to the next lower ratio. Release the clutch as smoothly as possible and at the same time accelera slightly, particularly when using the engine's braking effect at high speeds so that the change in retarding action not transmitted abruptly to the rear wheel.



Center and side stands

To put the motorcycle on its center stand, push it down with the right foot on the projecting peg until both curved pads are touching the ground. Now transfer your foot to the tread plate of the center stand, rest your entire weight on it and pull the motorcycle upwards and to the rear by means of the grab handle below the seat. Hold the handlebar with the left hand to keep the machine balanced. Fig. 20

Make sure that the ground surface is firm. A soft surface (e. g. tar) could lead to the pads sinking in and the machine falling over.



The side stand is designed to support the machine when it is parked only for a short time. When the motorcycle is raised to a vertical position, the side stand folds back into place automatically. In spite of this, check that the side stand before riding away, as a safety precaution. Should the side stand remain extended for any reason, it could lead to a serious crash, for instance when cornering. Fig. 21

248 78 019



22

To lock the machine, the key must be inserted into the steering lock and the handlebars turned slightly until the lock and key can be pressed in. The steering lock is held in the closed position by turning the key to the right (clockwise). The key can then be removed.

Fig. 22

Warning:
Never leave the key in the lock after releasing the steering. The key head could be snapped off when the handlebars are turned.



As an additional means of safeguarding your machine against theft, a padlock with steel cable (BMW accessory) can be stored neatly and invisibly in the backbone tube of the frame. tube of the frame. Fig. 23



24

Helmet holder

A hook is welded to the frame under the lockable seat. Two helmets can be held by this hook and locked into position with the control of the the seat.

Fig. 24

Some useful running-in rules

the performance and life of your BMW as greatly influenced by correct through (break-in). Even the most artilly machined rotating and sliding amponents tend to bed in further through its best achieved by the solution of the second significant of the se

rum 0 to 1 000 km (app. 600 miles):

From 1 000 km (app. 600 miles) to 1000 km (app. 1 200 miles):

Avoid violent braking until at least 500 km (app. 300 miles) have been covered, especially from high speeds, and do not brake heavily. Brake linings or pads need running in too, if they are to achieve their full specified friction and wear ratings later on.

The tires, like the brakes, need

The tires, like the brakes, need running-in for the first 500 km (app. 300 miles) before they provide maximum grip in all running conditions.

Note:

After 1 000 km (600 miles) have been covered, the first service is due. During this initial service, a number of important checks and adjustments are made as well as the oil changes, so that your BMW is ready to give reliable performance for a long time to come.

28

Riding...

Riding hints

If this your first full-size motorcycle, get accustomed to it gradually, at slow speed. Ride in circles and figures of eight, reducing the radius gradually, and include grass, sand and loose surfaces. You will soon become confident that you have this 200 kg (440 lb) machine safely under control, and are ready to make more ambitious runs.

Keep the low headlight beam on. Wear easily visible clothing and a safety helmet at all times. And keep your eyes open! It is vital for you to know what is going on ahead, behind and beside you, and to be aware of the road surfaces over which you are about to ride.

Sudden, violent acceleration or braking are bound to cause more rapid wear.

Do not allow engine speed to drop too low, in particular on long uphill gradients. Shift to a lower gear early enough. On downhill gradients, engine braking effect can be enhanced by shifting down to the next lower gear provided that the maximum engine speed limit is not exceeded! Never ride downhill with the clutch released, the gearbox in neutral or – particularly dangerous – with the ignition switched off. Always apply both brakes at once, smoothly and to an equal extent. Increase pull on the lever and pressure on the pedal gradually, but avoid wheel locking and skids.

Warning

Please note that after a long run in heavy rain without the disc brake having been used, the first application may not produce the full anticipated braking action. To avoid this, apply the front brake lightly at intervals.

As you come to a standstill, remember to select neutral and not just pull up the clutch lever. If the clutch is held out of engagement or allowed to slip for a prolonged period, local overheating may occur and lead to unnecessary wear. To stop the engine, always switch off the ignition. If the machine is to be halted or parked for any length of time, close the fuel pet cock.

Riding. . .

filding hints

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27

Cornering

the most important factor in cornering which you must master is the approach to a corner.

The rules below apply to countries with right hand traffic. For left hand traffic the contrary is valid.

tell hand corners, particularly when the view is obstructed, should be approached at the right hand edge of the read. As soon as you can see the mainder of the curve and the road than you can swing over towards the latter line.

Hight hand corners, on the other hand, will be approached near the center of the road, after you have checked in mirror that are not obstructing a star vehicle. Do not cross the center however. After entering the corner stimuling the sharpness of the you can move gradually back from the apex of the curve

If you need to apply the brakes, do so to fore you enter the bend. A rider who has to brake when actually cornering has harlly misjudged the bend.

Maintain an ample safety gap between yourself and other road users. Never overtake anyone who is himself in process of overtaking a slower vehicle. Do not creep through narrow gaps between two columns of vehicles in a traffic jam, but try to pass them on the outside without crossing the center line, provided that the traffic column is moving slowly enough and the driver you are about to overtake has noticed you.

Riding over kerbs

Avoid driving too violently over kerb stones and similar obstructions. If this is unavoidable, reduce speed to a walking pace. If forced to surmount such an obstacle at high speed in an emergency, always inspect the wheel rims (particularly the front wheel, which takes the brunt of the impact) for damage to the rim shoulder immediately afterwards. If the rim or the entire wheel, the tire or tube are damaged or distorted in any way, always renew as a safety precaution.

Warning: attempts to straighten or re-align distorted rims or cast alloy wheels are prohibited, as this constitutes a road safety risk. The same applies to repairs to damaged tires. Wet weather riding

If you are equipped with good wet-weather clothing – integral helmet, rainproof suit, waterproof gloves and boots – you can ride for hours on end through bad weather without discomfort.

Remember to accelerate more gently to prevent wheelspin, to brake as smoothly as possible, to increase the distance you maintain from other vehicles and – in all circumstances – to reduce your speed. Take care when crossing rails, manhole covers, white lines on the road, cobbles or solid-block surfaces. Your dealer can supply products which prevent misting of helmet face shield and goggles.

Two-up riding

If you are fortunate enough to share your motorcycling pleasure with a pleasant companion, you should make it a rule not to misuse that person's confidence and trust in your riding. Your companion must be provided with the same complete, good quality riding gear as your own. Adopt a smooth, neat riding style, adjust the pillion footrests and the suspension settings beforehand and explain the most important safety factors to any newcomer to motorcycling as follows: Keep a firm hold on the rider in front or on the seat grab handle. Don't lean excessively into curves, nor resist the normal heeling-over movement. When cornering to the left, look ahead over the front rider's left shoulder. And when cornering to the right, look over the right shoulder. That's all!

Your BMW is not only one of the lighte machines in its class, but also one of the easiest and most pleasant to ride. It he exceptionally long-travel suspension, carefully tuned shock absorbers and carry a heavy playload (up to 398 kg. 877 lb).



On long journeys

and the bags, tank-top rucksack to accommodate your luggage, we summend the BMW tanktop where and BMW saddle bags. The state bags each hold 35 liters 14 ft? — with space for a helmet — the designed to match the shall be summer. The base of the state of

When using the saddle bags, always install both bags and try to distribute the load evenly between them. On a touring vacation or very long journey, you should take the following items with you as a precaution:

- 1 spare air cleaner element
- 1 oil filter
- 1 set of spark plugs
- 1 cylinder head gasket
- A few M 6 and M 8 bolts and nuts
- Spring washers
- Wire, insulating tape and adhesive tape
- Rubber bands (app. 5 mm [0.2] wide, cut from an old inner tube)
- 1 spare inner tube
- 1 carburetor throttle return spring
- 8 Amp fuses
 Those anxious to allow for every possible contingency should also pack:
- 1 set of breaker points
- 1 set control cables

The cables can be taped in place alongside the existing ones leading from the handlebar controls.

Before starting a major journey, it is always a good idea to have the machine checked over thoroughly by the BMW service shop. If you are intending to travel abroad, make sure that you have the necessary information concerning local driving license regulations, inoculations and other requirements. Details can be obtained from consulates, travel agents, automobile clubs etc.

Jobs you can perform yourself

Removing and installing front wheel

- Place the motorcycle on its center stand.
- From the toolkit under the seat, remove the following items:
 a) 22 mm open-end wrench
 - b) 13 mm open-end wrench
 - c) 6 mm Allen key
- d) Drift
- Loosen the axle clamp bolts (2) with the Allen key and 13 mm wrench.
- the Allen key and 13 mm wrench.

 Remove the axle nut (1) with the 22 mm wrench. Make sure the washer is not lost.
- Insert the drift through the transverse hole in the axle (4) and pull out the axle while turning to and fro slightly. A spacing sleeve (3) will fall from the left fork end of the axle.
 Pull the wheel out forwards.
- Pull the wheel out forwards.
 Fig. 26



26

If a twin disc brake is installed (special equipment) make sure that the wheel is installed in the correct direction of rotation, so that the floating brake caliper settings are not disturbed (mark the wheel on removal if necessary). Do not operate the front brake lever with the wheel removed. To install the wheel, proceed in the reverse order. Note that the brake disc(must be correctly located between the brake pads in the floating caliper(s). Dinot forget the spacing sleeve and the

Before tightening the clamp bolt, lower the machine off its stand and compres the front suspension firmly several time This will relieve trapped stresses or distortion between the fork legs. Tighte the clamp bolt. Note correct tightening torque.

is simple enough to remove and simple enough the rear wheel can only a rearribed as child's play thanks to the enough to remove and the enough the enough

- * Place the machine on its center stand and set the rear suspension init adjuster levers to maximum
- Use the following tools from the localist under the seat:
 If the seat were the seat were the seat when the seat were the seat were the seat were the seat with the seat were th
 - iii 13 mm open-end wrench
- I thosen the clamp bolt with the
- Lossen the axle nut with the 22 mm wrench, and remove complete with washer.
- Flace the drift through the transverse hole in the axle and pull mit the axle, at the same time turning slightly to and fro.



27

 Pull off the wheel toward the left swinging arm, then pull out rearwards. Fig. 27 When the rear wheel has been removed, the brake drum and shoes should be cleaned. Lubricate splines in hub with Molykote BR 2 or LiquiMoly LM 47 L. Assembly is in the reverse sequence. Clean the axle, grease lightly and insert

Assembly is in the reverse sequence.
Clean the axle, grease lightly and insert into the wheel hub, turning slightly at the same time. Do not forget the washer. Finally, tighten the clamp bolt. The transverse hole in the axle should again face to the rear. Note correct tightening



Tire-changing

To remove a tire, unscrew the valve core to let the air out, and remove the safety nut. Place the wheel on the ground with the brake disc uppermost and press the tire into the well of the rim all round. If the wheel has a twin disc brake, prevent damage to the brake disc underneath by using a suitable protective underlay. Press the



tire bead into the well at the point farthest away from the valve and ease the tire over the rim shoulder with tire levers starting at valve (Fig. 28). Pull out the inner tube and lever off the second tire bead in the same manner

Warning:

If the tire grips very firmly and no suitable removing equipment is available (e. g. on a journey), place the wheel under the center stand and tilt the machine so that the left or right side of the stand presses the tire into the rim well when the rider's weight is applied (Fig. 29). Be careful not to press the stand down on to the wheel rim, or the rim shoulder may be damaged. When fitting a new tire, the tube must be replaced at the same time. Always use a tire and tube from the same manufacturer. Do not patch the tube except in an emergency, then discard as soon as convenient. To fit the tire, press the bead into the rim well at the opposite side to the valve.

33

The solor apot on the tire cover must be a than lifted evenly over the rim shoulder in easy stages at both sides the rim, using only a minimum of the A slip agent (e.g. 'Contifix') can m applied to make the tire slide more sastly over the rim.

the inner tube and secure the are in its hole by screwing the nut on the about 5 threads. Inflate the inner lille alightly. If no air line is available, ise the tire pump kept under the

feet press the second tire bead min the rim well starting on the minalle side to the valve. Ease His life bead over the rim shoulder with tire levers starting from the alve and working in opposite

directions round the wheel

Press the valve in as far as the nut will allow while fitting the outer cover. Inflate the tire and check that the line moulded all round the side of the cover is the same distance away from the rim. Inflate to the correct working pressure. If no slip agent is used when fitting the tire, it may fail to adopt the correct position if inflated with the motorcycle pump, which can only develop a pressure of max.2.5 bars. The tire requires a pressure of between 2.5 and 4 bars to force the bead over the additional safety 'hump'. If a sudden loud bang is not heard, the tire has failed to move out over this hump. In this case, ride the machine with great care to the next garage or service station with a compressed air line, and reposition the tire by inflating to the higher pressure. Have the wheel and tire balanced.

Important note:

If cross-country tires are fitted at a late date, remember that the maximum speed data (which refer to the tires fitted as standard equipment) will no longer apply Comply with the tire manufacturer's recommendations (normally for a maximum speed of 130 km/h (81 mile/h) A label stating the maximum speed limit for the tires on the machine should be affixed in the rider's field of view.

Changing bulbs, fuses or flasher unit When working on the electrical system, switch off the affected electrical consumer, or as an increased safety precaution disconnect the negative lead to the battery.

This is done by unscrewing the battery negative lead at the right of the gearbox, next to the speedometer shaft, with a 10 mm open-ended wrench.

Changing the H4 headlight bulb Unscrew the Phillips-head clamp screw at the base of the headlight bezel ring, and lever the ring with reflector away from the headlight body with a screwdriver.



Disconnect the multi-pin plug and pull back the wire spring clip. The H4 bulb can then be removed from the reflector. Fig. 30

Do not handle the new bulb with the fingers, but always use a clean cloth.



31

Changing parking light bulb
Pull the parking light bulb holder out of I
plug-in mounting, press in the bulb an
turn to the left (counterclockwise) to remove. Fig. 31



Hanawing bulbs for instrument lighting or telltale lamps transit trim at base of combined streament (2 Phillips-head screws).

the slighting that the slight in bulb holder out of the slight body and remove the base bulb (3 Watt) by pulling ulity Fig. 32



33

Revolution counter lighting

Detach the multi-pin plug and remove the protective cover after taking out the 3 screws (normal screwdriver). When assembling, make sure the gasket is correctly positioned. Fig. 33

Pull off holder (5, Fig. 34) for 3 Watt valve-base bulb after giving it a quarter-turn counterclockwise. Detach the bulb by pulling lightly.



35

34

Telltale lamps in revolution counter After detaching the multi-pin plug and the protective cover (Fig. 33), remove the affected bulb holder and valve-base bulb as described for the revolution counter

lighting. 1 = headlight hight beam telltale (3 Watt)

2 = neutral indicator (3 Watt)

3 = oil pressure warning (1.2 Watt) 4 = battery charge telltale (1.2 Watt)

5 = revolution counter lighting (3 Watt) Fig. 34



Turn indicator repeaters

- 1 = right flashing turn indicator (3 Watt)
- 2 = left flashing turn indicator (3 Watt) Fig. 35

Turn the affected bulb holder slightly to release it, then pull out. Renew the valve-base bulb as described for the revolution counter lighting.



Renewing rear light bulbs

Take out the two Phillips-head screws and remove the lens. Press the blown bulb in, turn to the left and remove.

- 1 = Brake light (21 Watt spherical bulb)
- 2 = Rear light and license plate light (spherical bulb, 5 Watt)



37

Renewing turn indicator bulbs

Take out the Phillips-head screws and remove the lens. Press in the spherical bulb (21 Watt), turn to the left and remove.

Important: install the lens in the turn indicator housing with the 'TOP' mark uppermost.

Fig. 37



- Hanswing blown fuses Full off right battery cover by hand militar grip seal). The two 8 Amp fuses taking and rear lights.
- Parking and rear lights, speedometer and revolution smaller lighting
- # # Horn, turn indicators, brake light, talitals lamps, special equipment

A blown fuse can be recognized by the 4 melted metal strip. Pull the fuse out of its spring clips and press in a new fuse of the correct rating.

Never patch up blown fuses or replace with unsuitable materials. This could cause a fire. Always carry a few spare

fuses on the machine.

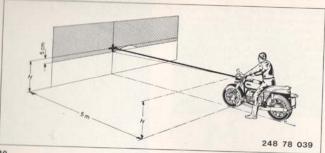
If a fuse blows repeatedly, there is probably a fault in the electrical circuits it protects. Have the fault traced and rectified by a competent workshop.



Renewing turn indicator flasher unit Pull off the right battery cover by hand (rubber grip seal).

Pull the flasher unit up out of its base. Fig. 39





40

Headlight beam setting
The machine should be positioned on its wheels (not on the stand) 5 m (16ft 5 in) distance from a light-colored wall, on a flat surface. The tire pressures should be correct and the rear suspension set for solo riding. The rider should sit on the machine. Measure to the front wheel contact

point.
Measure the height to the headlight centerline and transfer to the wall. Mark with a cross, and make a second cross 5 cm (2 in) below the first. Fig.

Turn on the low (dipped) beam headlight, slacken the headlight retaining nuts slightly and alter the angle of the headlight until the light-dark boundary starts at the center of the lower cross, rises at the right to the height of the upper cross, then falls

away.
When this setting has been obtained, tighten the headlight retaining nuts again firmly.

39

BERBYAL DAYO

Its angine and gearbox housing itself III the final drive casing are best maining enamel or chrome parts can a washed with clean water to which a interpent has been added. It is best to war the carburetors, exhaust muffler that and handlebar controls with sale sheet during washing. Do not any chemical solvents – cold manual petrol (gasoline) or benzene mponents.

maken your motorcycle should be anastally while still new. an he applied. Always wash off salt water roads with cold water, as selion of the salt.

amtwork if not removed promptly. For

time that and dirt contain various

fiamilials which can damage

Warning: make quite sure that all traces of detergent or cold cleanser are removed from the brake discs and

Tar stains, dead insects or minor paint damage caused by flying stones should be removed or rectified as soon as possible, in order to prevent paint discoloration and patches of rust. When the dualseat is opened, an adhesive label under the tank will be seen; this indicates the paint code of your machine. If quoted to your BMW dealer, it will avoid accidental purchase of the wrong shade when repairing minor paintwork blemishes. Never remove tar stains with a sharp object such as a knife blade; instead, use a tar stain remover. Clean rubber components only with water or alycerin.

Storing the motorcycle out of service If you intend to lay up your motorcycle during the cold season of the year or for a still longer period, the following precautions will help to guard against corrosion and superficial damage:

 Drain the oil when the engine is warm, and clean the oil mesh strainer and oil sump.

 Add corrosion inhibiting oil up to the lower mark on the dipstick (app. 1 liter = 1.75 Imp. pints. 1.05 US quarts). Run the engine for about 1 minute off-load. Remove the oil fliter and close the empty filter chamber.

When laying up for more than 6 months, drain oil from gearbox, swinging arm and final drive and add corrosion inhibiting oil. Contents: gearbox 0.4 Liter (0.7 Imp. pint, 0.42 US quart), swinging arm 0.05 liter (0.09 Imp pint, 0.05 US quart), final drive 0.1 liter (0.18 Imp. pint 0.11 US quart). Plage the machine on its center stand, engage 2nd gear and run the engine at a fast idle for a few seconds.

3. Unscrew the spark plugs and add 15 to 20 cm² of upper cylinder protecting compound to each cylinder through the spark plug holes. Turn the engine over for a few moments with the starter, and leave the pistons at top dead center. Screw the spark plugs back in.

Clean the carburetors and close the fuel tap.

Remove the battery and take to a service station for maintenance and storage.

 Thoroughly clean and dry the motorcycle. Spray the brake and clutch lever pivots and the center stand pivots with a suitable lubricant.

lubricant.

7. Apply a coating of acid-free grease to all bright metal and chromium plated parts, and spray the motorcycle with a protective oil.

 Store the motorcycle in a dry room, on its center stand. Place wood blocks under both front fork ends and the rear swinging arm so that the wheels are clear of the ground. For details of corrosion inhibiting oil, upper cylinder preservative, acid-free grease and oil see list of fuels and lubricants, page 89.

Restoring the motorcycle to service

Prestoring the motorcycle to service
 Drain out the corrosion inhibiting oil and fill with fresh oil of the normal grade. Do not forget to install a new full-flow oil filter element.

Install the battery, connect the leads tighten the terminal nuts and apply terminal grease to the posts and clips.

Clean the spark plugs and check the gaps. Correct if necessary. Before screwing in, apply a small amount of graphite grease to the threads.

take that should be left to

hany motorcycle enthusiasts possess the expert knowledge and the intenance jobs, such as oil changes, I a fariawala, carburetor adjustment, ning, antirely on their own. there are other maintenance III use of special tools, such as mailing wheel, swinging arm or the mailing bearings or working on the sakes for this reason, the machine Illimited IIMW workshop for the partied service and inspection at reasons of safety your are may factory supplied parts and wide range of special from raised 'touring' initiars to full cockpit fairings. Ask HIAW dealer to provide details.

HIII HMW workshop

What to do if... Faults and remedies Cause

Engine fails to start or starts only with great difficulty

Ignition key in wrong position Emergency ignition (kill) switch not turned on Gear engaged Fuel tank empty Fuel tap closed Twistgrip opened too far when engine is cold Blocked air cleaner Leaking or blocked fuel line Defective fuel supply valve in float chamber Idle jet blocked Dirty breaker points Loose or defective ignition lead Spark plug wet – water condensate or excessive fuel Breaker points or spark plug electrode gaps too large Battery flat

Remedy

Switch to operating position Switch to 'RUN' Shift to neutral or pull clutch lever Add fuel Open fuel taps Close twistgrip Clean filter element or renew Seal or blow through fuel line Have valve renewed Clean points Check leads, renew if necessary Dry spark plug

Check and adjust gaps

Have battery recharged in workshop.

Note: Recharge battery only with both positive (+) and negative (-) leads removed

43

ERUSS

#nuine starts but idles unevenly a flurator settings too rich or too lean

I Finaline idles unevenly when warm, exhaust smokes

find feed valve leaking, idle mixture setting

t finaline runs unevenly, misfires occasionally must must uppe too large must plug oiled up or sooted

miles leads wet or defective

wind burn marks) ault in ignition system

tracked fuel line water condensate in float bowl

Figure overheats, runs on when ignition is switched off

nd

willian timing incorrect

Traine sylinder cooling fins blocked with dirt

Remedy

Adjust carburetor settings Adjust valve clearances Have valves reground

Repair or renew valve; adjust idle mixture settings

Adjust spark plug gaps Clean or replace spark plugs Dry or replace leads Dry or replace spark plug caps

Replace defective parts Clean jets Clean fuel line Clean float bowl

Check and adjust carburetor settings, check that the correct jets are installed Check and adjust timing Adjust breaker points gap, check ignition and retime if necessary Clean cooling fins Use spark plugs according to specification

Cause

6. Engine pre-ignites under load Fuel octane rating too low

Heavy oil carbon residues in combustion chambers Ignition advanced too far

 Starter does not work when button is pressed Fault in starter button or starter relay Flat battery

Remedy

Use only brand-name fuel of the correct quality (see specifications)
Remove cylinders heads and clean pistons

Correct ignition timing

Replace defective parts
Recharge battery, if necessary correct acid level

40

Service and maintenance

Before you receive your new BMW motorcycle from your authorized BMW dealer, it will be given a free-of-charge pre-delivery check. The scope of this work and a form for confirming that it has been properly carried out are shown on the following page.

Please have all the maintenance work laid down in the BMW service program (see pages 51–53) performed punctually by an authorized BMW service workshop, and make sure that the corresponding panels in this booklet are filled in and signed. This is essential if a warranty claim has to be submitted. In any case, written evidence that you have had all the necessary servicing work performed on your machine by an authorized BMW dealer is invaluable when the motorcycle is up for sale later.

After the 1st Service at 1 000 km (app. 600 miles), the BMW service program calls for regular routine Service and Inspection work. At 7 500 km (5 000 miles), a BMW Service is due. At 15 000 km (10 000 miles) speedometer reading, the more comprehensive BMW Inspection should be carried out.

After this, BMW Service and BMW Inspection routines alternate every 7 500 km (5 000 miles).

After carrying out the 1st routine service, your BMW dealer will remove the reminder label for the next BMW Service and affix it below the dualseat, where you are bound to notice it when using the motorcycle. All subsequent BMW Inspections and Service routines will be shown in the same way.

In the interests of reliability and to maintain your motorcycle operational over an extended period, you are recommended to have at least two BMW Inspections per year performed, even if the full distance called for in the BMW servicing program has not always been covered.

Every BMW dealer charges for BMW servicing work according to prices calculated from the factory's official fla rate manual. This ensures that the sa conditions apply throughout the BMW motorcycle service organization when

Any lubricants, seals etc. needed and motorcycle cleaning which proves necessary will be charged as separalitems.

Please remember to take this rider's handbook with you when returning yo motorcycle to the workshop for service work.

Fine pre-delivery check

Effect oil levels in engine, gearbox, drive shaft housing and final drive.

Hastere battery acid level.

the operation of high and low headlight beams and license plate lights, flashing turn light, brake and license plate lights, flashing turn lights, telltale and warning lights for headlight high lattery charge, neutral indicator, brake fluid level light pressure, horn signal and auxiliary instruments if

I Hhank lightness of bolts and nuts: front and rear truthess of boits and nuts: front and rear truthess each nuts and clamp boits, front and rear mounting boits, center stand retaining boits, rear struth mountings (upper and lower), hose the struthess on carburetors, drive shaft flexible gaiter and struthess output flange, handlebar mountings.

Adjust headlight beam settings; check tire pressures; massive of adhesive labels.

file theck operation of clutch, gear shift, tuments, steering, foot brake, handbrake, engine idle times oil leaks on engine, gearbox, swinging arm, final times telescopic forks and fuel system leaks.

Free pre-delivery check

performed correctly

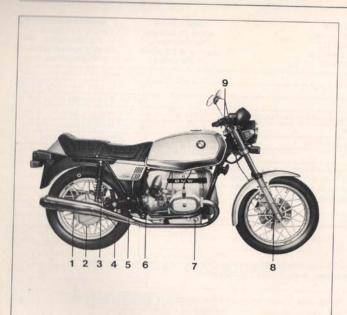
at

km (miles)

Signature and company stamp

248 78 002/1

54

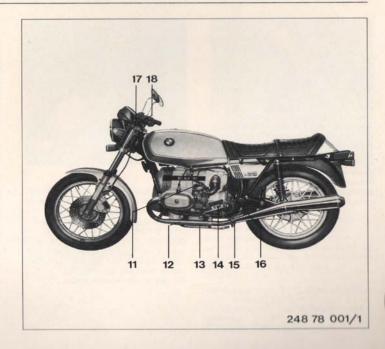


Lubrication chart

- 1 Filler plug for final drive 2 Drain plug for final drive 3 Filler plug for drive shaft
- housing
- 4 Drain plug for drive shaft housing 5 Grease nipple for foot brake
- linkage 6 Grease nipple for swinging
- arm bearing
- 7 Full-flow oil filter
- 8 Oil drain plug for telescopic fork
 9 Throttle cable mechanism

- 11 Engine oil dipstick
 12 Grease nipple for side stand

- 13 Engine oil drain plug 14 Gearbox oil filler plug 15 Gearbox oil drain plug
- 16 Grease nipple for clutch throwout arm
- 17 Telescopic fork filler plug
- In Clutch lever pivot



56

Oil changes, lubrication and maintenance

Change engine oil and renew filter element

Change engine oil only when the engine is at normal operating temperature. Oil changes are needed every 7500 km (5000 miles) or not later than every 6 months. If the machine is ridden only for short distances, or at outside temperatures below 0° (32° F), change the oil every 3 months or after a max. of 3000 km (2000 miles). Remove the drain plug (8 mm intl. hex.), allow the old oil to drain out and replace the drain plug tightly. Check that gasket is in good condition. Fig. 44



If the oil filter is to be renewed during the oil change, remove the filter before draining the oil.

Total oil capacity: 2.0 litres (3.5 lmp. pints, 2.1 US quarts) + 0.25 litre (0.44 lmp. pint, 0.28 US quart) if the oil filter is changed. Oil level up to the upper mark on the dipstick, but never higher than this. See Fig. 10. Oil grade: See specifications.



45

Filter element:

Renew the element every 7500 km (5000 miles) during an engine oil change. Take out the three 10 mm hex screws and remove the end cover and O-rings. Pull out the filter element usin a thin wire hook and insert the new element, making sure that the gaskets are in good condition. Fig. 45



After the first 1000 km (600 miles), smove the 10 mm hex. screws and take off the oil pan.

man the oil pan thoroughly together with the oil mesh strainer and check in the engine block. Fig. 46



Gearbox oil level and oil change Check oil level every 7500 km (5000 miles). If necessary, add a brand-name oil of the same grade as originally used until the level reaches the lowest turn of the thread in the filler opening; first remove the filler plug (8 mm) with an Allen key and retighten firmly after adding the oil.



48

Change gearbox oil only when the motor-cycle is at normal operating temperature and at least every 15 000 km (10 000 miles) or once a year. Remove the oil drain plug (19 mm wrench) followed by the oil filler plug (8 mm wrench). After the old oil have drained out wrench). After the old oil has drained out, replace the drain plug and tighten firmly. Add new oil via the filler plug. Fig. 48

Oil capacity: approx. 0.8 liter (1.4 lmp. pints, 0.85 US quart).
Oil level up to lowest thread in filler Oil grade: See specifications

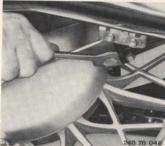
58



49

Rear wheel drive oil level and

oil change
Check oil level with the machine on its stand, every 7500 km (5000 miles). To check level, insert a suitable rod vertically into the filler opening and allow it to rest on the clutch housing. The oil level should be 2 mm (0.08 inch) up the measuring rod. If necessary, add a brand-name oil of the same grade as that previously used, and retighten the filler plug (17 mm wrench) firmly.



50

Change oil in the drive shaft housing only when at normal operating temperature, every 15 000 km (10 000 miles) or at least once a year. Remove the oil drain plug followed by the oil filler plug (both 17 mm wrench). After the old oil has drained out, insert the drain plug and retighten firmly. Add new oil through the filler opening.

Fig. 50 Oil capacity: approx. 0.15 liter (0.26 lmp. pint, 0.16 US quart). Oil level: 2 mm (0.08 inch) above clutch housing with the machine on its stand.

Oil grade: See specifications.



Final drive oil level and oil change theek oil level every 7500 km (miles) and if necessary add a rand-name oil of the same grade who was used until the level reaches levest thread in the filler opening. Allan key. Fig. 51



Change the oil in the final drive only when at normal operating temperature, every 15 000 km (10 000 miles) or at least once a year. Remove the oil drain plug (19 mm wrench) followed by the oil filler plug (8 mm Allen key). After allowing the old oil to escape, replace the drain plug tightly. Fill with new oil. Fig. 52

Oil capacity: Approx. 0.25 liter (0.44 lmp. pint, 0.28 US quart). Oil level: up to lowest thread in filler opening.
Oil grade: See specifications.

60



Telescopic fork - oil level and oil change

Check oil level by placing the machine on its center stand and allowing the fork to extend fully. Remove the upper screw plugs with an 8 mm Allen key. Insert a piece of 5 mm (0.2 in) diameter welding rod 0.6 m (24 in) long as far as possible and check that the oil is at the specified level of 50 mm (2 in).



54

Oil change every 15 000 km (10 000 miles), or at least once a year. Remove the drain plugs (10 mm wrench) from the lower fork slider

tubes. Fig. 53

Remove the upper screw plugs with an 8 mm Allen key to vent the fork tubes. Fig. 54

Expel the oil by compressing the telescopic forks 5-10 times. Screw the bottom plugs back in and add fresh oil

Total capacity of each fork leg when initially filling or changing oil 190 cm³ (approx 67 fl. oz.).

Oil grades: See Specifications.

After refilling, bleed the dampers by compressing and extending the telecop forks 5–10 times. The full damping actions should be noticeable.



thering and wheel bearing play thek ateering play after the first 1000 km (600 miles), then every 1000 km (5000 miles). Put the 1000 miles in the stand and 1000 miles in the stand in the stand

The precise degree of steering saving preload can only be adjusted by an authorized BMW workshop, sing a friction measuring gauge.



56

Check wheel bearing play after the first 1000 km (600 miles), then every 15 000 km (10 000 miles) by putting the machine on its center stand with the wheel off the ground and pulling and pushing them vigorously in a sideways direction. No play should be noticeable. Fig. 56

Every 30 000 km (20 000 miles), check grease content of wheel hub bearings and repack with grease if necessary. For details of the proper grease, see specifications. This work should also be performed only by an authorized BMW workshop.

60



57

Rear swinging arm bearings
Check for absence of play at the rear
wheel swinging arm bearing every
15 000 km (10 000 miles) by pulling
and pushing the complete swinging
arm while holding the machine firm at
the handgrip on the main frame.

Adjustment, if necessary, must only be carried out by an authorized BMW service station.



58

Lubricate the rear wheel swinging arm bearings with the grease gun, using a taper nozzle. First lever off the left and right plastic bearing caps with a screwdriver.

Fig. 58



theck the throttle twist grip every 1000 km (5000 miles) for free movement; if necessary unscrew and amove the cover. Lubricate the inner

in gear drive and chain. Note when assembling that the slotted end "a" in the liwist grip should be in line with send of cutout "b" in the housing. Put like lower wire cable into the double send insert cam and chain in that ay that the mark "c" on the toothed of the grip is in line with the mark 1 on the cam.



60

Unless this precaution is taken, movement of the throttle cables will be restricted. Place the upper throttle cable into the double nipple, mount the cover and at the same time pull back the upper outer cable until the end sleeve on the outer cable can engage in the cutout on the cover. Tighten the cover.

Fig. 59

Grease the pivots on the foot brake (item 5), the side stand (item 4) and the clutch lever (item 16) every 7500 km (5000 miles), using a grease gun. Grease the the pivot point for the clutch cable nipple every 7500 km (5000 miles). Fig. 60

64

Battery

Every 7500 km (5000 miles), but at least once a month, check acid level in the cells of the battery. If the level has dropped too low, add distilled water (not acid) to app. 0,2 in (5 mm) above the tops of the plates inside the cells, then screw back the 6 cell plugs firmly. Keep the top of the battery clean and dry. Protect the terminal posts and clips against corrosion by applying a thin coat of special acid resistant grease.

Warning

Never allow battery acid or lead oxide from the terminals to get on to your clothing. Do not inspect battery acid level with a naked flame, or a dangerous explosion may result. If the motor cycle is out of service for a lengthy period, recharge the battery once a month in order to prevent sulfate formation on the plates. For battery capacity, see specifications.

Warning

Before recharging the battery, always switch off the engine and disconnect the terminals, or else peak voltages produced in the charger may destroy the alternator diodes.



To remove the air cleaner element, take off the intake manifold and remove the retaining screw (but do not detach the choke control). Turn the air cleaner housing half to one side and pull out the filter element. When installing the air cleaner element. place it over the 3 pins in the rear half of the housing , then place the left filter housing half against the lower and side gearbox housing joints and push into position. Support the cheese head screw with the left hand to simplify insertion. Fig. 61

83

atake air cleaner

Hemove the air filter element every 1800 km (5000 miles) – more often if the air contains a high proportion of the carefully knock the element to the theorem in the inside with a compressed air the inside with a compressed air tentaining no oil. If the air cleaner the severely contaminated, and

many case after every 15 000 km 10 000 miles), renew element. Huming the engine with a blocked air same element will increase fuel manufacture and reduce engine

66

Brakes

Check the efficiency and lever travel of the brakes at regular intervals, or at least every 7500 km (5000 miles). Brake lining wear can be checked visually as follows:

On drum brake, through inspection holes on left side of hub; on disc brake by looking down on to inner brake lining (lever off plastic cover first with screwdriver).

Warning

For safety reasons, worn brake shoes and pads must always be renewed in good time (min. lining thickness = 1.5 mm (0.06 in).

Renewing front disc brake pads

- Lever plastic cover away from brake caliper with a screwdriver.
- Force out both brake pad retaining pins from the inside with a suitable drift.
- 3 Lift off the spreader spring and pull the brake pads out upwards.

Fig. 62



62

To install new pads, work in the opposite sequence. The disc brake pads have automatic compensation for wear, so that no adjustment is needed subsequently.

When the front wheel is removed the handbrake lever must not be operated, or else the brake piston will be forced out and brake fluid will escape.

Warning

If pressure at the handbrake lever is too low, the brake system must be bled and checked for leakage.



63

Renewing and adjusting mes breake pads/linings:

Drum brake:

Remove the wheel (see page 311). Slacken the wingnut on the bull rod. Fig. 63

Press the upper brake shemout with a screwdriver. Disconnect the edurn springs and take out the backet shows. Install in the reverse order

Rear wheel brake

Adjust the foot brake (rear wheel) by turning the wing nut on the end of the pull rod untill the rear wheel brake just begins to bite. Then turn the wing nut back by 3 to 4 turns

Warning:

If there is too little free movement, the brake may lock while the machine is being ridden. Fig. 63

Every 15 000 km (10 000 miles), examine all elements of the brake operating linkage.

Clean the brake drum and shoes. Grease the brake operating cam. Do not use sandpaper or emery cloth on brake linings if they appear shiny. Do not taper off or chamfer the ends of the

Brake fluid

In the front hydraulic brake circuit, brake fluid level in the reservoir should be up to the upper 'MAX' marking.

Fig. 64 As the brake pads wear, the level in the reservoir drops.

Do not overfill, or else the fluid may overflow and damage the motor cycle's



Warning:

Brake fluid is hygroscopic, that is to say it absorbs moisture from the air over a period of time. To ensure that the hydraulic brakes always remain fully operational, the brake fluid must be renewed once a year by your BMW dealer.





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Bleeding the brake system

If the action of the brake lever feels "soft", the brake system should be

First add fluid to the correct level in the brake fluid reservoir on the right handlebar. After this, remove the cap protecting the bleed screw, mount the bleed hose and immerse it in a vessel containing brake fluid. containing brake fluid. Apply the handbrake lever a number of times until braking pressure is detected. Hold the lever applied against this pressure and open the bleed screw, at the same time pulling firmly on the lever. Do not release the lever until the bleed screw

has been closed. Repeat this process until brake fluid emerges from the hose into the vessel entirely free from air bubbles. Tighten bleed screw.

Warning:

Do not pump the brake fluid reservoir dry, or else air will again penetrate the brake system.

Figs. 64 and 65

Note that all work on the brake system should be carried out only by a BMW service station.

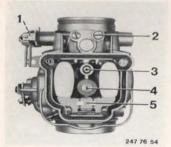
Important:

See note on page 15

Fuel system

Carburetor cleaning should be carried out by an authorized BMW workshop. In an emergency, the carburetors can be removed and all fuel and air passages together with float needle valve 5, main jet 4 and idle jet 3 blown through with compressed air. Clean the loat housing at the same time, making sure that the throttle slide or throttle atop screw 1 is not disturbed.

After reassembling the carburetor, acrew in the idle air or idle mixture regulating screw 2 as far as possible without using force, then unscrew by airp. 1 turn to obtain the basic setting.



66

adjusting screws are on the same side as the cold start mechanism and throttle butterfly lever. If correctly installed, the vacuum piston should move by its own weight to both limit positions in the guide passage.

The vacuum slide

with diaphragm and jet needle should be inserted dry, with the locating lug on the diaphragm pressed into the cutout in the sealing groove on the upper part of the carburetor. This will ensure that pressure equalizing passages in the vacuum piston are on the throttle butterfly side. Mount the vacuum housing cover and tighten the slotted screws ensuring that the throttle cable

70



67

Connect the throttle cables and check free movement with the twist grip fully closed (0.5 to 1 mm/0.02 to 0.04 inch). If necessary, loosen lock nut (9 mm wrench and turn the throttle cable adjusting screw to the right to increase free play or to the left to reduce play. This basic setting of the throttle cable must in all cases be identical on the left and right sides of the engine. Fig. 67

Adjust the cables of the cold start device until tension is uniform (play in cable 0.5 to 1 mm/0.02 to 0.04 inch). Unscrew the cable adjusting screws on both carburetors completely, so that the throttle butterfly levers are not suspended on the throttle cables.

Carburetor adjustment should only be undertaken by an authorized BMW service station. However, in a genuine emergency, proceed as follows:

Adjust engine idle speed when the engine is at its normal operating temperature and with the twist grip fully closed. Insert an adaptor (Beru EP 1 suppressor unit) into the spark plug cap and connect to the ignition lead. This will prevent the waterproof cap from burning out when the spark plug lead is tested by allowing sparks to jump from the cap to the cylinder.

Correct idle speed is between 800 and 1000 min". If the engine idles at this speed, check by removing each plug cap in turn and listening for a drop in speed or consulting the revolution counter to ensure that both cylinders are working uniformly.

If the cylinders are not operating evenly, or the idle speed is higher or lower than the specified value, adjust the carburetors as follows: Move the idle mixture regulating screw 1 and throttle butterfly stop screw 2 on both carburetors to their basic nettings: in the case of the idle mixture regulating screw, tighten fully and unacrew by 1 turn. Tighten the throttle stop screw until it just touches the stop on the throttle lever, then screw in by 1 further turn. Allow a cold engine to warm up; use choke to start. Turn the ille mixture regulating screws on both earburetors to the left and right until the most suitable mixture setting is indicated by engine speed reaching its maximum value). Continue carburetor adjustment allernately on the left and right narburetors. Unscrew the throttle stop serew step by step, and locate the best sulling of the idle mixture regulating ,



screw again after each movement. Repeat this entire procedure until the cylinder being adjusted ceases to fire after a few turns of the engine when working alone (spark plug cap on opposite cylinder removed) Fig. 68

To adjust transition from idle speed to part load, open the twist grip slightly so that engine idle speed is increased. Remove the spark plug caps in turn to check that both cylinders are operating evenly. If necessary, adjust the throttle cable of the cylinder which picks up slower so that less free movement is present. This is done by turning the adjusting screw to the left and locking with the hex. nut (9 mm wrench).

Warning

Do not run the engine at idle speed for more than 10 minutes.

Removal of the complete fuel tap

- Drain the fuel tank.
- Pull off fuel hose at fuel tap.
- The quick-acting union nut (24 mm wrench) has a normal right-hand thread at the fuel tank end and a left-hand thread at the fuel tap end. Hold the fuel tap and turn the nut to the left, then remove the tap and nut.
- When reassembling, do not re-use gasket unless in perfect condition. The wider end of nut faces upwards. Engage both threads on nut with the threads on the fuel tank and fuel tap simultaneously.

Removing the fuel tank

- Close the fuel tap. Pull off fuel hose at fuel tap. Open dualseat and remove tool tray.
- Pull tank retaining hoop over stub pipe at top of frame, and remove to rear. At the same time, press rear of tank down.
- 5. Raise tank slightly, pull towards dualseat and lift off (front first).

Ignition system

Check the spark plug electrode gaps with a feeler gauge every 7500 km (5000 miles) and also when installing new spark plugs. If necessary, bend the side (ground) electrode to the specified gap of a = 0.6 + 0.1 mm 0.024 + 0.004 inch). Fig. 69



247 76 56

69

Clean spark plugs by dipping in gasolin and brushing, but do not use a metal brush. Before screwing the plug into the cylinder, apply graphite grease to the threads.

Replace spark plugs after every 15 000 km (10 000 miles).



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Adjusting breaker points gap:

Adjusting breaker points gap: Slacken the retaining screw slightly and insert a screwdriver blade between the small pins and into the slot on the breaker plate. Turn the screwdriver gently to obtain a points gap of 0.4 mm (0.016 in). Betingten the retaining secure and Retighten the retaining screw and check that the breaker points gap has not altered.

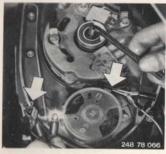
Apply a narrow wedge-shaped area of Bosch Ft 1 v 4 grease to the **fiber slider** pad of the breaker arm on the side facing the arm pivot, every 7 500 km (5 000 miles).

funition contact-breaker assembly thack the points gap every 7 500 km (6 000 miles).

Hamove the three (5 mm) Allen screws and detach the engine cover. Remove the cap from the contact-breaker ###embly (1 normal screw).

If a dwell angle tester is not available, unscrew the spark plugs and turn the engine clockwise (looking towards rear of machine) by means of the 6 mm Allen screw holding the rotor, until the contact breaker arm lifts away fully. Check the breaker points as with Check the breaker points gap with a feeler gauge; it should be 0.4 mm (0.016 in).

Fig. 70



Check ignition timing every 7500 km (5000 miles) or whenever the breaker points gap is reset.
a) Connect one terminal of a test lamp

to the condenser, the other to ground (earth). Switch the ignition

on. Fig. 71

The test lamp must light up when the "S" mark on the flywheel is in line with the mark in the inspection hole as the engine is turned clockwise (normal direction of engine rotation). The centrifugal advance weights must not

move. Fig. 72



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Ignition is timed to take place at 60 before TDC.

b) Connect a strobe timing light between the spark plug cap and the plug and direct the light on to the flywheel rim through the inspection hole while the engine is running.

At engine idle speed (800–1000 min⁻¹) the center "S" flywheel mark (ignition retarded) should appear as a bright spot in the inspection hole. If the spot is above center, the ignition is too far advanced; if below center, the ignition is too far retarded. To check the centrifugal ignition control system (max. advance 320 before TDC) run the engine at not less than 3000 min Mark "z" must appear in the inspection hole.



When checking ignition timing with a test lamp, turn the engine through 45° against the normal direction of rotation (the test lamp will go out). This will ensure that when the engine is turned in its normal direction of rotation, any possible lost motion will be eliminated. Re-check ignition timing.

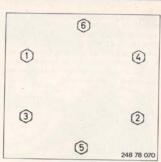
Retiming the ignition: Loosen the two 1 mm Allen screws on the contact breaker base plate. Turning the base plate in the same direction as engine rotation will retard the ignition, turning if against the direction of engine ingine crankshaft and camshaft rotate in the same direction). Retighten the acrews firmly when the adjustment has been completed Fig. 73



Cylinder head

Every 7500 km (5000 miles), check the tightening torques of the nuts on the 4 through bolts and the 2 cylinder head retaining nuts. Remove the rocker cover by loosening the cap nut (13 mm) and the 2 side nuts (10 mm).

Fig. 74



75

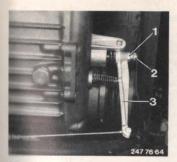
Tighten the nuts with a torque wrench with the engine cold in accordance with the tightening sequence shown here $(40\pm2 \text{ Nm}/29\pm1.5 \text{ ft.lb})$. Fig. 75

Check valve clearances - this work has to be carried out each time the cylinder through bolt or cylinder head nuts are retightened – with the engine stopped and cold, using a feeler gauge inserted between the valve stem and the rocker. Unscrew the spark plugs and turn the engine with an Allen key (6 mm) at the alternator rotor attachment screw until the cylinder on which valve clearance is being



adjusted is at top dead center on the compression stroke. Both valves will then be closed. If necessary, adjust valve operating clearances (inlet 0.10 mm [0.004 in] exhaust 0.15 mm [0.006 in]) by loosening the lock nut (12 mm wrench) and turning the [0.006 in]) by loosening the lock fut (12 mm wrench) and turning the adjusting screw (12 mm wrench). Afterwards, tighten the lock nut firmly and check valve operating clearances again.

Fig. 76



adjustment provided is insufficent, play can be decreased by loosening lock nut 1 (13 mm wrench) and tightening adjusting screw 2 (10 mm wrench) at the throwout lever. Loosening the screw provides increased play. After adjustment, tighten the locknut on the set screw.

Fig. 77

Test ride, final inspection
After each Inspection, the machine should be test-ridden and checked for road safety. Correct operation of the brakes, gear shift, clutch and instruments must be confirmed, as well as free movement of the testage. as free movement of the steering. For the final acceptance check, tire condition and pressures, lights, horn, warning and telltale lights and rear view mirrors must be examined and tested.

Clutch

The clutch is correctly adjusted when there is approx. 2 mm (0.08 inch) of play at the clutch throwout lever 3. In addition, the clutch throwout lever must be positioned parallel to the gearbox housing cover while the clutch lever is half pulled. Daviations encrease the force

measury to operate it. Play can be increased by screwing in the knurled able adjuster on the clutch operating lever mounting, or decreased by unacrewing the adjuster. If the range of

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Tightening nuts and bolts
Check that the following nuts and bolts are firmly tightened every 7500 km (5000 miles):

Location	Wrench size
Front and rear axle nuts	22 mm
2. Front and rear engine mounting screws	19 mm
3. Hexagon screws securing center stand to frame	17 mm
Hose clips on carburetors	(screwdriver)
5. Rocker cover attachment 1) cap nut 2) hexagon nuts	13 mm 10 mm
6. Rear shock absorber mounting (upper and lower)	17 mm
Pre-delivery check only: 7. Attachment of drive shaft to gearbox output shaft flange (four 12 sided bolts)	10 mm
During first Service only: 3. Timing chain cover to engine 3. internal hexagon nuts 9. Allen screws	5 mm 5 mm

Tightening torques

	ft. lb.	Nm.
Cylinder head nuts (in 3 passes), 15/35/40 Nm [11/25/29 ft. lb]	25-29	35–40
Finned exhaust pipe nut	116–130	160-180
Axle nuts, front and rear	33–37	45-50
Clamp screw for wheel axle, front	11+1.5	15+2
Clamp screw for wheel axle, rear	11+1.5	15+2
12-sided bolts, drive shaft	27–30	38-42

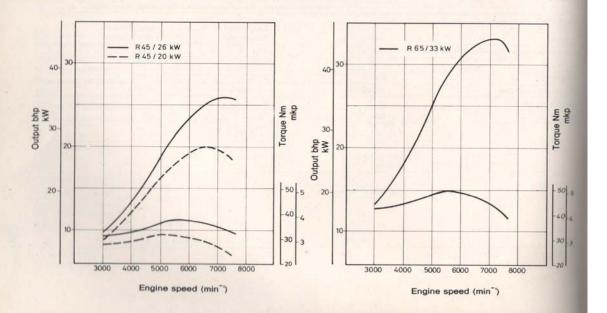
Specifications

Engine	R 45 (20 kW)	R 45 (26 kW)	R 65
Engine type	Horizonta	illy opposed 4-cycle twin, v hemispherical combustion	vith overhead valves in chambers.
Max. output DIN kW (hp) at engine speed min	20 (27) 6500	26 (35) 7250	33 (45) 7250
Max torque Nm (mkp) (lb. ft) at engine speed min	31.3 (3.2)(23.1) 5000	37.5 (38) (27.6) 5500	50 (51) (36.9) 5500
Max. permissible engine speed min"	7650	7650	7650
Max. continuous engine speed min-1	7000	7300	7300
Cylinder bore mm (inch) Piston stroke mm (inch)	70 (2.756) 61.5 (2.421)	70 (2.756) 61.5 (2.421)	82 (3.228) 61.5 (2.421)
Displacement - effective cm² (in²) - fiscal cm² in²)	473.4 (28.89) 470 (28.68)	473.4 (28.89) 470 (28.68)	649.6 (39.64) 645 (39.36)
Compression ratio	8.2:1	9.2:1	9.2 : 1
Direction of rotation	C	lockwise, looking down on	Contract Co. Co.
Fuel consumption by DIN 70030 standard			and a second
test method I/100 km mile/gal (lmp.) mile/gal (us)	5.0° 56.5° 47.0°	4.5** 62.8** 52.3**	4.6** 61.4** 51.1**

tors	R 45 (20 kW)	R 45 (26 kW)	R 65
	2 inclined I	Bing constant depression on plunger, throttle butterfly	arburetors with needle jet,
or type number,			
	64/26/201 64/26/202	64/28/201 64/28/202	64/32/2030 64/32/2040
or throat dia. mm (inch)	26 (1.02)	28 (1.10)	32 (1.26)
	118	123	140
it /	2.66	2.66	2.66
e number	46-241	46-241	46-241
osition	2	2	3
	45	45	45

^{*} Regular fuel ** Super (premium) fuel

Engine output



Transmission	R 45 (20 kW)	R 45 (26 kW)	R 65
Clutch	Single dry plate with	n diaphragm spring, 160 m	
Gearbox			ine. Drive torque damping in all gears
Gear ratios	1st 2nd 3rd 4th 5th	4.4 to 1 2.86 to 1 2.07 to 1 1.67 to 1 1.50 to 1	
Transmission from gearbox to rear wheel	Totally enclosed care curved spline drive of	dan shaft in right swinging a	arm tube; universal joint at gearbox end, oration damper at final drive end
Final drive	Palloid cut bevel pinions		auton damper at illiai drive end
Final drive ratio Number of teeth	4.25 : 1 34 : 8	3.89 : 1 35 : 9	3.44 : 1 31 : 9
Speedometer drive ratio (km) (miles)	0.978 1.575	0.895	0.793 1.267

Frame and running gear	R 45 (20 kW)	R 45 (26 kW)	R 65				
Frame	Dual-loop steel tube o	cradle frame, welded from oval	section tube, with bolted on rear section				
Location of manufacturer's plate and frame number	on right gusset plate,	close to steering head					
Suspension, front rear	Swinging arm with pr	Telescopic fork with large-volume double-acting hydraulic dampers; total travel 175 mr (6.9 in) Swinging arm with progressive-rate coil spring struts incorporating three rate settings and double-acting hydraulic dampers; total travel 110 mm (4.3 in)					
Max. front fork angle	420						
Front wheel caster	96 mm (3.78 in)						
Front brake	Hydraulic single disc	Hydraulic single disc with fixed caliper					
Brake disc diameter mm (in)	260 (10.2)	Water Marie Hara					
Effective rubbed area cm² (in²)	42 (6.5)	A STATE OF THE STATE OF					
Rear drum brake	Light alloy full width h	ub with leading and trailing sl	hoes				
Brake drum diameter mm (in)	200 (7.9)						
Effective rubbed area cm' (in')	107 (16.6)						

Wheels and tires	R 45 (20 kW)	R 45 (26 kW)	R 65	
Wheels	Cast light alloy, BMW		1100	
Wheel sizes, front rear	1.85 B x 18 2.50 B x 18			
Tires	Cross-ply, tubed*			
Tire sizes, front rear	3.25–18 4.00–18		3.25 S 18 4.00 S 18	7 7 7 7 7 7

^{*} See also note on page 33

Tire pressures , , when cold

		Solo			pillion
		Front	Rear	Front	enger
b to 130 km/h (81 mile/h) 30-160 km/h (81-100 mile/h) bove 160 km/h (100 mile/h)	bar (lb/in²) bar (lb/in²) bar (lb/in²)	1.9 (27) 1.9 (27) 2.1 (30)	1.8 (26) 2.0 (28) 2.2 (31)	2.1 (30) 2.1 (30) 2.1 (30)	2.0 (28) 2.2 (31) 2.3 (33)

Warning: keep to these recommended tread depths even if legal limit is lower:

Minimum permissible tread depths: 2 mm (0.08 in) for speeds up to 130 km/h (81 mile/h) 3 mm (0.12 in) for speeds above 130 km/h (81 mile/h)

0	0	
o	0	

Fuels and lubricants	R 45 - R 65						
Fuel	Super (premium), min. octane number 98 (RM), 88 (MM); to DIN 51 600 standard. Regular grade to DIN 51 600 standard, min. octane number 91 (RM), 82 (MM)*						
Tank capacity including reserve	liters (Imp. gal, US gal) 22 (4.8, 5.8) liters (Imp. gal, US gal) 2 (0.4, 0.5)						
Engine oil	Brand-name HD spark ignition engine oil, API class SE for outside temperatures						
	mostly above all the year round above mostly below all the year round above	30°C (8 0°C (32 0°C (32 -20°C	POF)	SAE 40 SAE 20 W SAE 10 W SAE 15 W	30		
Engine oil capacity without filter change including filter change	liters (Imp. pints, US quarts) liters (Imp. pints, US quarts)						
Gearbox oil quantity	liters (Imp. pints, US quarts) 0.8 (1.4, 0.85)					ove 5°C 1°F)	below 5°C (41°F)
Rear drive shaft housing oil capacity	liters (Imp. pints, US quarts) 0.15 (0.26, 0.16)		Brand-name Hypoid — gear oil		0	AE 90	SAE 80
Final drive oil capacity	liters (Imp. pints, US quarts) 0.25 (0.44, 0.26)				5/	AE 90	SAE 80
Telescopic fork	Shell 4001; Shell Aero Fluid Aero Hydraulic; BP Olex HLP DTE 11; Esso UNIVIS J 13; Premium Fork Lubricant "Sp	28449; A NA amor	ral P 34 tizol	41 damper	oil; A	ral 1010; Mobil	
Capacity per fork leg - when refilling	liter (Imp. pint, US quart) 0.1 liter (Imp. pint, US quart) 0.1						VER-

* R45	with	20	kW	engine	only	,
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Lubricants	R 45 – R 65
Breaker felt lubricating pad and centrifugal advance mechanism	Bosch Ft 1 v 4 grease
Splines at the rear wheel	Molykote BR 2 or Liqui Moly LM 47 L
Wheel bearings and all other greasing points	Brand-name multi-purpose grease with 180°C (356°F) drip point
Corrosion inhibiting oil	SAE 20 engine corrosion inhibiting oil
Upper cylinder preservative	Upper cylinder preservative for 4-cycle spark ignition engines
Acid-free grease	Corrosion inhibiting grease
Protective oil	Vehicle bodywork preservative compound; must not attack paintwork, rubber components or plastics, and should be easy to remove.
Brake fluid	
Grade Quantity when bleeding and refilling	DOT 4 "SL" (ATE) app. 0.3 liter (0.53 lmp. pint, 0.32 US quart)

90						
Electrical system	R 45 - R 65					
Battery	Varta, 12 V, 16 Amp/h	1	CONTRACTOR BUILD			
Starter	Bosch, 0.7 kW					
Alternator	Bosch, 280 W					
Alternator drive	Direct from crankshaft	t				
Voltage regualator	Bosch, AD 1/14 V					
Condenser	0.2 μF					
Coils (2)	Bosch E 6 V	COLUMN TO A STATE OF THE PARTY	STATE OF THE STATE	019		
Contact breaker	Mechanical, with centrifugal advance unit in enclosed housing; dynamic control					
Advance begins	1550 min -					
Advance ends	3000 min -					
Breaker points gap	0,45± 0,05 mm (0.018± 0.002 in)					
Ignition timing	6º bTDC		NE THE			
Adjustment range	32 ⁰ at min. 3000 min					
Spark plugs		R 45 (20 kW)	R 45 (26 kW)	R 65		
	Bosch W 175 T 30	0				
	Bosch W 225 T 30		0	0		
	Beru 175/14/3 A	0				
	Beru 225/14/3 A		0	0		
	Champion N 10 Y	0				
	Champion N 6 Y		0	0		
Spark plug electrode gap mm (inch)	0.6 (0.024) + 0.1 (0.00	04)				

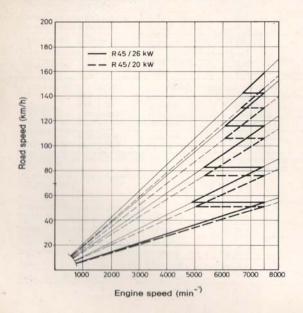
Electrical syst	em			
Turn indicator	flasher unit			
Headlight high and low beam		H 4 halogen double filament bulb, 60/55 W		
Parking light		12 V, 4 W	e de	
Indicator lights	: Headlight high beam Oil pressure Neutral Battery charge Turn indicator	blue orange green red green	12 V, 3 W 12 V, 1.2 W 12 V, 3 W 12 V, 1.2 W 12 V, 3 W	
llumination:	Speedometer Rev. counter		12 V, 3 W 12 V, 3 W	76
Fuses (2)	The same of the sa		8 A	
Turn indicators	s, 2 each front and rear		12 V, 21 W	
Rear light Stop light			12 V, 5 W 12 V, 21 W	K Mary Salah Taka In

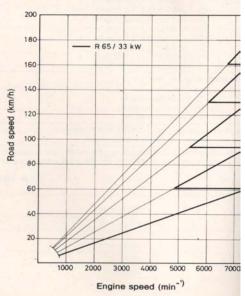
Dimensions		R 45 (20 kW)	R 45 (26 kW)	R 65
Overall width (engine)	mm (inch)		688 (27.1)	
Overall height without mirror (motor cycle unladen)	mm (inch)		1080 (42.5)	Makedia
Seat height, unladen	mm (inch)		770 (30.3)	
Overall length	mm (inch)	a Time to	2110 (83.1)	
Wheelbase	mm (inch)		1390 (54.7)	HIT III
Ground clearance, with rider weighing 75 kg (165 lb)	mm (inch)		105 (4.13)	
Weights				
Unladen weight with lubricants without fuel or tools	kg (lb)		205 (452)	TI TO SHE
Permissible gross weight = unladen weight + total of rider, passenger and baggage	kg (lb)		398 (877)	
Power/weight ratio at permitted all-up weight	kg (lb)/kW	19.9 (43.9)	15.3 (33.7)	12.1 (26.7)
Permissible wheel loads, solo ront, at 1.9 atm (27 psi) tire pressure	kg (lb)		160 (353)	
ear, at 2.0 atm (29 psi) tire pressure	kg (lb)		245 (540)	
Permissible wheel loads with passenger ront, at 2.0 atm (29 psi) tire pressure	kg (lb)		178 (392)	TEE IN
ear, at 2.25 atm (32 psi) tire pressure	kg (lb)	4	270 (595)	-
Max. number of persons including rider			2 persons	

Performance Acceleration 0 = 50 km/h (31 mile/h) e	R 45 (20 kW)	R 45 (26 kW)	R 65	
3 (3 (11116 / 11) 3	3.0	2.7	2.3	
0 - 80 km/h (50 mile/h) s	5.6	5.0		
0 - 100 km/h (62 mile/h) s	8.5	7.4	4.1	
0 - 120 km/h (75 mile/h) s	13.8		5.9	
0 - 140 km/h (87 mile/h) s	29.7	11.2	8.6	
0 - 160 km/h (100 mile/h) s	29.7	19.0	13.2	
0 - 400 m (1312 feet) s		-	24.3	
0 - 1000 m (3280 feet) s	16.6	15.8	14.7	
(0200 1001)	32.5	30.7	28.5	
Max. speeds in gears min-	7500	7500		
1st - km/h (mile/h)	51 (32)		7500	
2nd - km/h (mile/h)		54 (34)	61 (38)	
3rd - km/h (mile/h)	76 (47)	83 (52)	94 (58)	
4th – km/h (mile/h)	105 (65)	115 (71)	130 (81)	
	130 (81)	142 (88)	161 (100)	
op speed - rider seated normally km/h (mile/h)	140 (87)	148 (92)		-
- rider crouched km/h (mile/h)	145 (90)	160 (99)	165 (103) 175 (109)	

The ultimate top speed of the motorcycle, when run in, depends to a large extent on drag (air resistance), as caused by the driver's size, seated position and clothing, on the road condition and on the weather.

Road speed - engine speed





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Acceleration through gears

